



#### **MAIN CHARACTERISTICS**

- Measurement of pH and ORP
- Measuring of Temperature using the PT100/PT1000 probe
- Automatic Compensation of Temperature
- Programming key pad with 5 keys
- "CAL" Function Key to direct access to the calibration menu
- "GRAPH" Function Key to direct access to the graphs of measure
- LCD Graphic display 128x64 with background illumination
- Internal Data Logger (flash 4 Mbit) with the possibility of graphic and table visualisation of measurement trends
- PID adjustment
- Serial outlet RS485 MOD BUS RTU
- Data download on USB key (optional)
- 2 Programmable Analogical Outlets
- 2 Relay Outlets for intervention thresholds
- 1 Relay Outlet for Instrument Anomaly Alarm or Temperature Set Point
- 1 Relay Outlet for Probe Washing or Temperature Set Point
- 1 Digital Entrance for disabling of doses

➤ **Main hardware characteristics of the electronic device**

The hardware structure of this periphery is based on the adoption of extremely new CPU CMOS with 8 bits developed specifically for the execution of the so-called “embedded” applications.

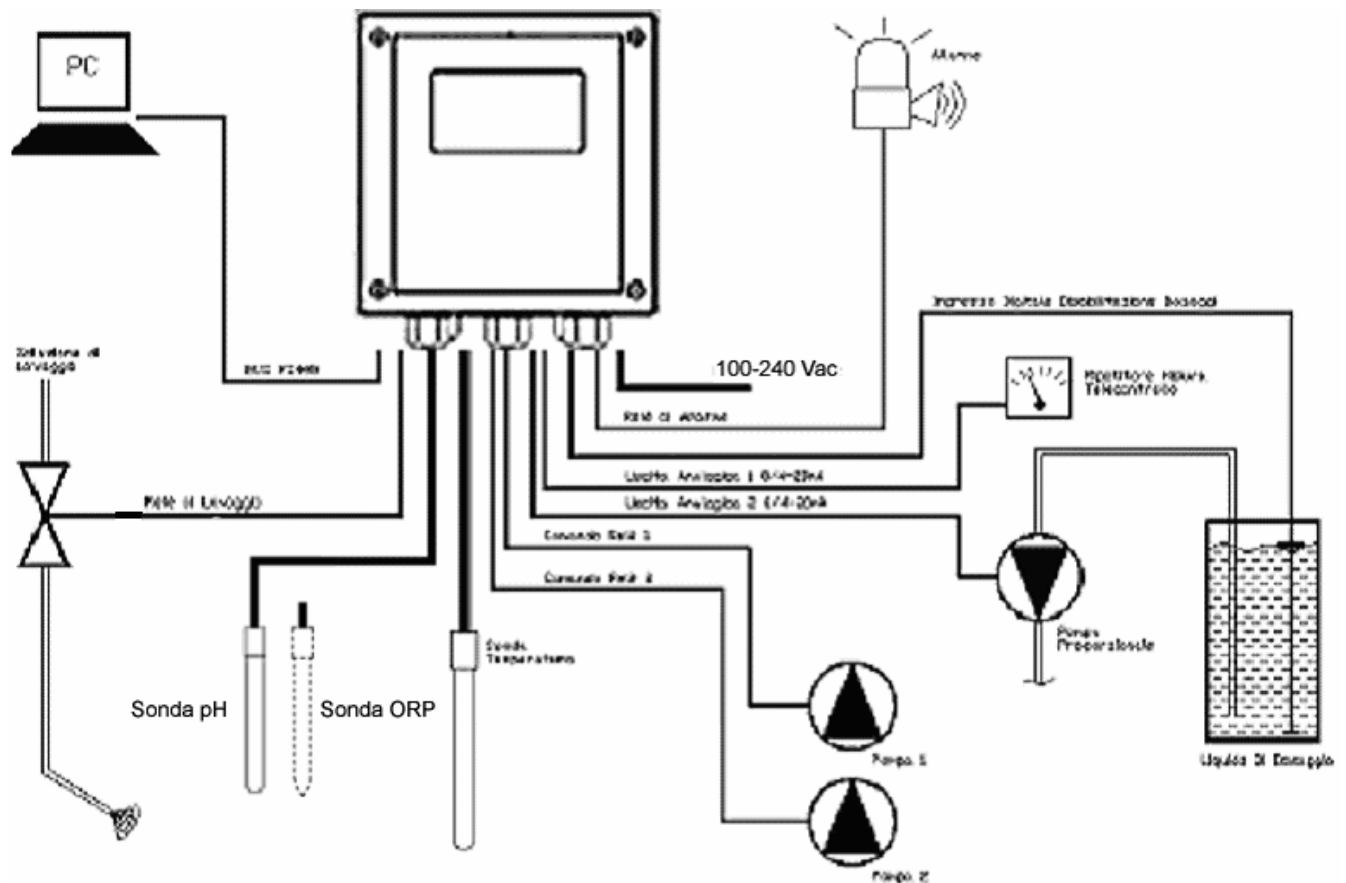
The card uses an EEPROM to store the Set-up data and flash memories for storage of the archives of historical data and LOG files of events.

The Card has 1 RS485 gate (opto-isolated) for local networks used for connections with local communication devices (configuration computer, terminals and remote controls etc).

The card integrates a Real Time Clock (clock with date) that allows the software to storage figures in a chronological order.

➤ **The device has been designed to be fitted onto a panel, and is built with IP66 protection panel.**

➤ **Controller maximum capability**



**Characteristics of the measure**

|   |   |
|---|---|
| <b>Measurement Ranges / Resolution / Accuracy</b> | pH : 00.0 ÷ 14.0pH Resolution ± 0.01 pH Precision ± 0,2% f.s.<br>ORP: ± 1500mV Resolution ± 1mV Accuracy: ± 0,2% f.s.   |
| <b>Temperature Compensation</b>                   | Temperature: 0.00 ÷ +50,0 °C Resolution: ± 0,1 °C Accuracy: ± 1% f.s.<br>Automatic with a sensor connected to the unit, manual with key pad setting   |
| <b>Visualization</b>                              | Simultaneous values of the Conductivitymeasure: numeric + bargraph.<br>Temperature values and analog outputs values in scrolling.<br>Graphic icons showing: digital outputs' state, data storage, washing cycle, alarms |

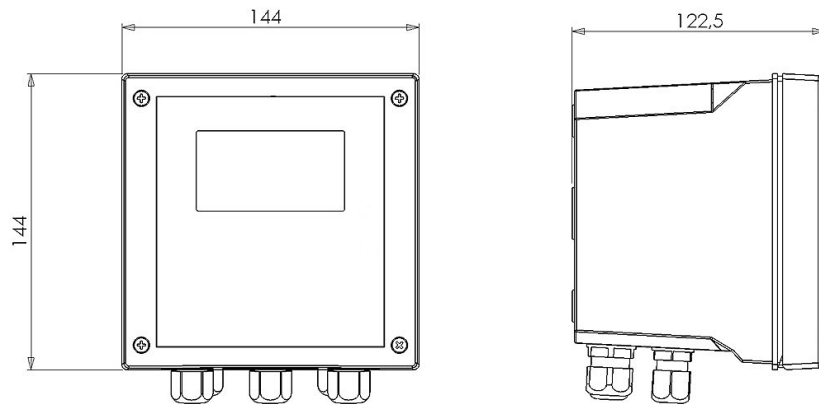
## Software features and functions

|   |   |
|---|---|
| <b>Data storage</b>                         | Internal Flash 4Mbit Memory (near to 16000 records).<br>Records interval: 01:00 ÷ 99:99 min<br>Type: Circular (F.I.F.O.) or Filling<br>Possibility of visualization of the stored data in tabular and graphic form, with indication of maximum, minimum and average values of the selected period.<br>Zoom function |
| <b>PID Regulation</b>                       | Functions: P – PI – PID. Activated on the analogue or the digital output.<br>Proportional range: 0 ÷ 500%<br>Time of integral: 0:00 ÷ 5:00 min Time of derivative: 0:00 ÷ 5:00 min  |
| <b>2 Analogue Outputs</b>                   | Output 1 programmable for pH/ORP<br>Output 2 programmable for ORP/pH / Temperature / PID regulation<br>Output limits freely programmable between measuring ranges.  |
| <b>2 Active Digital Outputs</b>             | Set Point ON – OFF : working range setting (Hysteresys / direction) and pause/working time setting: 000 ÷ 999 Seconds<br>PID Regulation ( only on Set point 1 ): Pulse Frequency or PWM   |
| <b>Alarm digital output</b>                 | Reporting: Instrumental anomalies, minimum, maximum, set point's delay, permanence time (live check)<br>Delay time: 00:00 ÷ 59:99mm:ss at minimum steps of 15sec<br>Permanence time: 00:00 ÷ 99:99 hh:mm<br>Set Point disableing (in case of alarm): Enable / Disable<br>Relays functioning: Closed / Open          |
| <b>Digital output for electrode washing</b> | Programming of the time leg<br>Frequency: 00:00 ÷ 24:00 hh:mm minimum time leg: 15 min<br>During the washing phase, all digital and analogue outputs are freed  |
| <b>Digital input</b>                        | To disable dosages or activate washing cycle  |
| <b>RS485 Serial output</b>                  | For set-up and real-time data acquisition from remote or for stored data download (using a dedicate-SW) .<br>MODBUS RTU communication protocol  |
| <b>Manual controls</b>                      | Possibility to simulate all the analogue and digital outputs using the keyboard   |

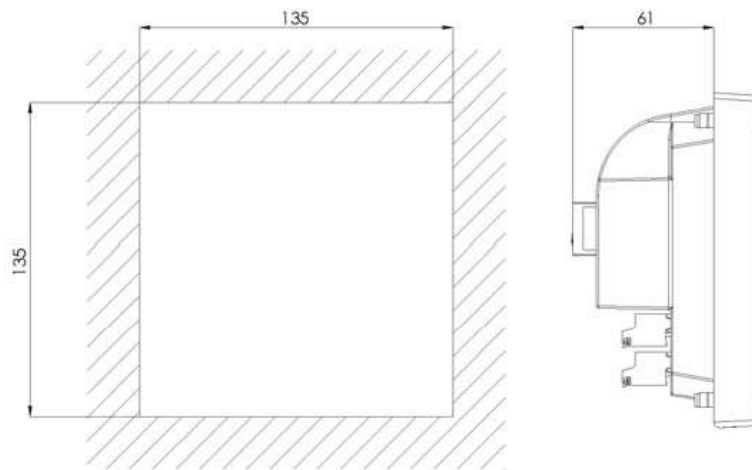
## Hardware Features

|   |  |
|---|--|
| <b>Visualization</b>                        | LCD graphic backlit Display STN 128x64   |
| <b>Programming</b>                          | 5 bubble-Keys keyboard   |
| <b>Data Logger</b>                          | Flash 4Mbit Memory (near to 16000 records).  |
| <b>Analogue Outputs</b>                     | 0 / 4.00 ÷ 20.00 mA<br>Galvanic separation: 1KV Optoisolator<br>Maximum load 500 Ohm<br>Second Alarm output: NAMUR 2.4 mA (with 4/20mA Range)                                |
| <b>Digital Outputs</b>                      | Switching Relays<br>Max resistive load 3A a 230Vac<br>Usable as NO contact   |
| <b>Digital Input</b>                        | Active and already supplied<br>Possibility to link with a 3 wires - inductive sensor   |
| <b>Serial Output</b>                        | RS485 with 1200÷38400 Baud Rate programmable speed<br>MOD BUS RTU Protocol   |
| <b>Operating conditions</b>                 | Operating temperature 0÷50 °C<br>Storage and transport -25÷65 °C<br>Humidity 10-95% (non-condensing)   |
| <b>Power Supply/ Electrical protections</b> | Power supply 90÷260Vac/dc 50-60Hz – (Optional 24Vac/dc)<br>– Transformer isolation 4KV<br>– Absorbing average < 6W<br>– Electrical Protection: EMI / RFI CEI-EN55011 – 05/99 |

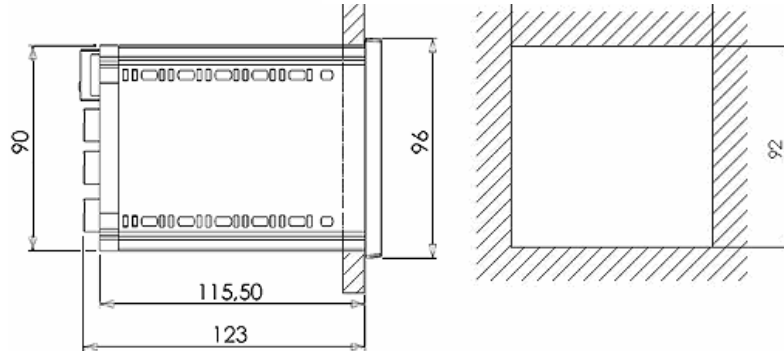
➤ **Mechanical dimensions**



| Mechanical Dimensions  | 4238 Wall IP66             |
|------------------------|----------------------------|
| Dimensions (L x H x P) | 144x144x122,5mm            |
| Mounting thickness     | 122,5mm                    |
| Material               | Grey ABS RAL 7045          |
| Mounting               | Wall                       |
| Weight                 | 1 Kg                       |
| Front Panel            | UV resistant Polycarbonate |

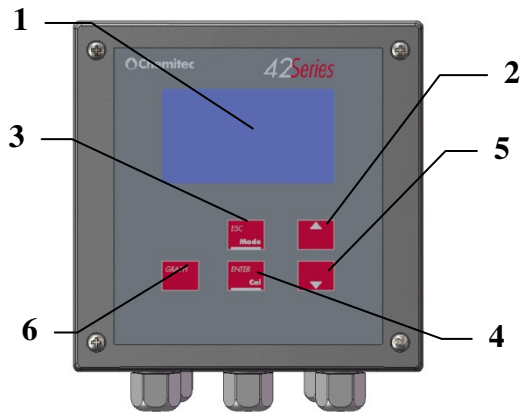


| Mechanical Dimensions  | 4238 Panel 144x144         |
|------------------------|----------------------------|
| Dimensions (L x H x P) | 144x144x86,5mm             |
| Mounting thickness     | 61mm                       |
| Material               | Grey ABS RAL 7045          |
| Mounting               | Panel                      |
| Weight                 | 0,7 Kg                     |
| Front Panel            | UV resistant Polycarbonate |

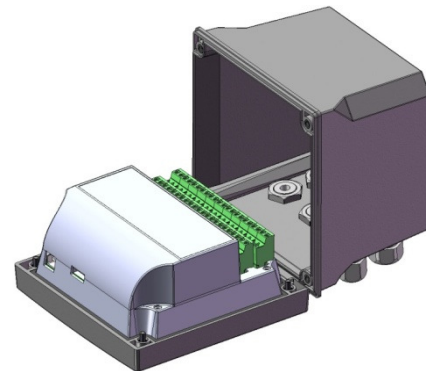


| Mechanical Dimensions  | 4238 Panel 96x96           |
|------------------------|----------------------------|
| Dimensions (L x H x P) | 96x96x115,5mm              |
| Mounting thickness     | 130mm                      |
| Material               | Black ABS                  |
| Mounting               | Panel                      |
| Weight                 | 0.7 Kg                     |
| Front Panel            | UV resistant Polycarbonate |

➤ **Controls, indicators and connections**



**Front panel, wall mounting version**



**Access to terminal box**

1. LCD Display
2. UP
3. ESC
4. ENTER
5. DOWN
6. GRAPH

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