### Flow-Through Fittings

Ti Techingenium

**Energy** 

Water







### ARF 200/ARF 202 Flow-Through Fitting

#### Stainless-steel flow-through fitting with one sensor location

Compact flow-through fitting for one sensor; measurement preferably in bypass. An adapter allows connecting sensors using different mounting techniques. Material: stainless steel. For high pressures and temperatures. Process connections: threaded olive connection (ARF 200) or internal G1/4" thread (ARF 202)

#### **Applications**

pH, conductivity, and dissolved-oxygen measurement in ultrapure water, slightly polluted water, cooling water, drinking water, boiler feed water for trace-oxygen measurement

#### **Facts**

- 1.457 stainless steel
- for sensors with G 1" connection
- with adapter for sensors with Pg 13.5 connection
- with adapter for fittings with G1 1/4"
   Ingold socket
- direction of flow 90°
- process connection via
  - threaded olive connection (ARF 200)
  - or internal G1/4" thread (ARF 202)

**Product Line** Order No.

ARF 200 Flow-Through G 1"; 1.4571 steel, threaded olive connect. ARF 200 Fitting G 1"; 1.4571 steel, G 1/4" internal thread ARF 202

G 1"; Hastelloy C4, G 1/4" internal thread ARF 202/HC4

### **Specifications**

Material: stainless steel 1.4571 (ARF 200/202)/

Hastelloy C4 (ARF 202/HC4)

Pressure: max. 25 bars
Temperature:  $-20 ... +160 \,^{\circ}\text{C}$ 

Process connection: ARF 200: threaded olive connection (Serto) for pipe 10 x 1

(gasket in 90° coupling: O-ring, FKM [Viton], 11.1 x 1.78)

ARF 202: G 1/4" internal thread

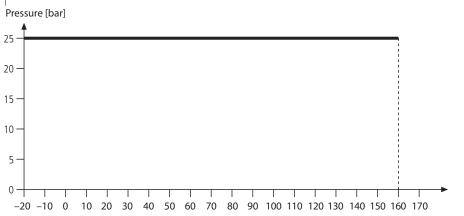
Sensor locations: 1 x G 1"

1 x Pg 13.5 with ZU 0547 adapter 1 x G 1 1/4" with ZU 0667 adapter

Sensors: cond: SE 604, SE 630

pH/oxy: diameter 12 mm, length 120 mm

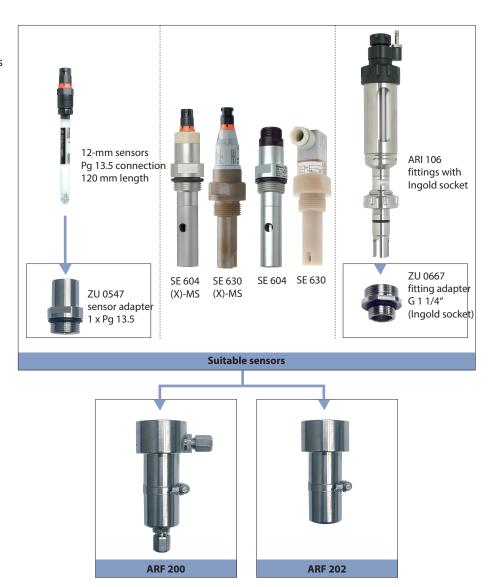
### **Pressure/Temperature Diagram**



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### **Modular System**

This flow-through fitting is available in 2 different versions. There are adapters for 12-mm sensors and fittings with Ingold socket.



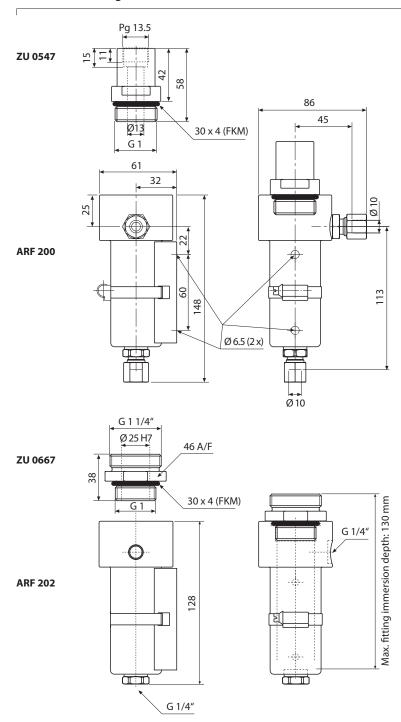
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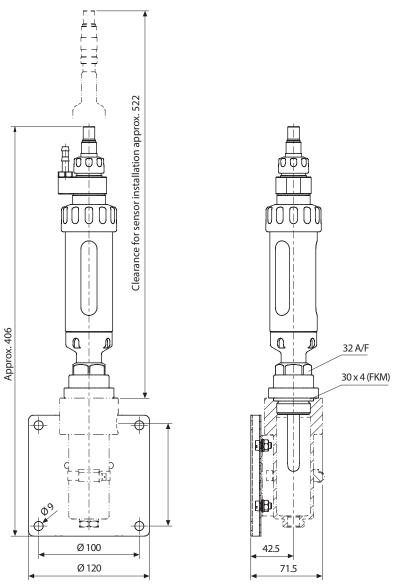
### **Dimension Drawings**



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### **Dimension Drawings** – continued

### Adapter for sensors with liquid electrolyte (ZU 0783)



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## ARF 200 / ARF 202 Flow-Through Fitting

| Accessories                   |                            |  | Order No. |
|-------------------------------|----------------------------|--|-----------|
| Adapter                       | for sensors                | with Pg 13.5<br>material: 1.4571 stainless steel<br>gasket: EPDM 30 x 4                            | ZU 0547   |
|                               | for sensors                | with liquid electrolyte<br>e.g. SE 551/1<br>material: 1.4571 stainless steel<br>gasket: FKM 30 x 4 | ZU 0783   |
|                               | for fittings               | with G 1 1/4" connection<br>material: 1.4571 stainless steel<br>gasket: FKM 30 x 4                 | ZU 0667   |
| Material test certificate 3.2 | for ARF 202 (Hastelloy) C4 |  | ZU 0823   |